

MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

METALLOID CORPORATION

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Product name	Microlube M-50
Chemical family	Metalworking fluid
Formula	Proprietary Blend
Rev. date	May 30, 2008

2. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous Ingredient	CAS#	%Range	OSHA PEL	ACGIH TLV
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This product has been evaluated and does not require any hazard warning label under OSHA Hazardous Communication Standard.

3. HAZARDS IDENTIFICATION

Emergency overview

Not expected to cause a severe emergency hazard.

Caution: May cause eye irritation. Prolonged or repeated skin contact with this product may tend to remove skin oils possibly leading to irritation and/or dermatitis. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling.

HMIS rating

Health: 1

Flammability: 1

Reactivity: 0

Personal Protection: A

POTENTIAL HEALTH EFFECTS

Primary routes of exposure Eyes, Skin

Acute effects of overexposure

Eye contact: May cause temporary discomfort, redness, and irritation.

Skin contact: Repeated or prolonged contact may cause skin irritation or dermatitis

Inhalation: Not a normal hazard.

Ingestion: Not expected under normal industrial exposure.

Chronic effects of overexposure None currently known

Product / Ingredients listed as carcinogen or potential carcinogen

NTP Annual Report: No

IARC Monographs: No

OSHA: No

Medical conditions generally aggravated by exposure

May aggravate existing skin irritation/dermatitis

4. FIRST AID MEASURES**Emergency and first aid procedures**

Eyes:	Flush immediately with cool, clean water for at least 15 minutes. If irritation persists, contact a physician.
Skin:	Wash with mild soap and warm water
Inhalation:	Remove to fresh air
Ingestion:	If large quantities are ingested do not induce vomiting, contact a physician.

Note to physician

Based on the individual reactions of the patient, the physician's judgement should be used to control symptoms and clinical condition.

5. FIRE FIGHTING MEASURES

Flash point (test method) >320^o (COC) **Flammable limits** Not determined

Extinguishing media	Carbon dioxide, dry chemical, foam, or water spray.
Products of combustion	Products of combustion can include carbon oxides and smoke.
Special fire fighting Procedures	Use water spray to cool containers exposed to flames. Fire fighting personnel should wear respiratory protection.
Unusual fire and explosion hazards	None known.

6. ACCIDENTAL RELEASE MEASURES**Steps to be taken if material is released or spilled**

Small spills:	Absorb with an inert material and place in an appropriate waste disposal container.
Large spills:	Treat like an oil spill. Stop spill at the source. Dike area of spill to prevent spreading. Pump liquid to salvage container. Recover product if possible. Remaining liquid can be taken up with absorbent material and placed into appropriate containers.

7. HANDLING AND STORAGE**Precautions to be taken in handling and storing**

Keep away from flame, sparks, and hot liquid. Keep container closed when not in use. Avoid contact with eyes. Avoid prolonged or repeated skin contact with the concentrate. Wash thoroughly after handling. Do not swallow. Do not transfer to unlabeled container.

Other precautions None known.

8. EXPOSURE CONTROL/PERSONAL PROTECTION

Respiratory protection	Not normally needed. If significant mists, vapors, or aerosols are generated an approved respirator is recommended.
Ventilation	General room ventilation should be sufficient. If mists are present, provide adequate ventilation to control level below PEL.
Protective gloves	Oil resistant recommended.

Eye protection	Safety glasses or splash goggles when eye contact may occur.
Other protective equipment	If there is a likelihood of splashing, an oil resistant apron should be worn to prevent clothing contamination. If clothing is contaminated, remove clothing and thoroughly wash the effected area. Launder contaminated clothing before reuse. Keep an eyewash fountain available. Keep a safety shower available.
Exposure limits	None established by ACGIH or OSHA for product as a whole. Refer to Section 2.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Clear slight amber liquid
Odor	Mild mineral oil odor
Specific gravity (H₂O=1)	.80 @ 70 ^o F
Solubility in water	Negligible
Percent volatile by volume	<2
Boiling point (at 760 mm Hg)	> 212 ^o F
Evaporation rate (butyl acetate=1)	Not determined
Vapor pressure (mm Hg)	Not determined
Vapor density (Air=1)	Not determined

10. STABILITY AND REACTIVITY

Stability: Product is stable under normal conditions. **Conditions to avoid:** None.

Incompatibility (materials to avoid)	Strong oxidizing agents.
Hazardous combustion or decomposition products	Products of combustion can include carbon oxides.
Hazardous polymerization	Will not occur.

11. TOXICOLOGICAL INFORMATION

No specific toxicological data is available for this product.

12. ECOLOGICAL INFORMATION

No specific ecological data is available for this product.

13. DISPOSAL CONSIDERATIONS

Waste disposal method	Dispose of according to Local, State, and Federal regulations. Not a RCRA hazardous waste if uncontaminated. If "used," RCRA criteria must be determined. Do not flush to drain/storm sewer.
Empty container precautions	Empty container retains product residue and can be hazardous. Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat, flame, sparks, static electricity, or other sources of ignition. Recondition or dispose of empty container in accordance with government regulations.

14. TRANSPORT INFORMATION

DOT hazard class None

DOT identification number Not applicable

Proper shipping name Not applicable

15. REGULATORY INFORMATION**TSCA inventory** All ingredients are listed on the TSCA Inventory of Chemical Substances**SARA 313 toxic chemicals**

Chemical Name

Cas#

% Range

This product does not contain toxic chemicals subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

16. OTHER INFORMATION

This product's material safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information.

We believe the statements, technical details, and recommendations contained herein are reliable, but they are given without warranty or guarantee of any kind, expressed or implied. We assume no responsibility for any loss, damage or expense, direct or consequential, arising out of their use.